MILGO/BUFKIN

SHAPES

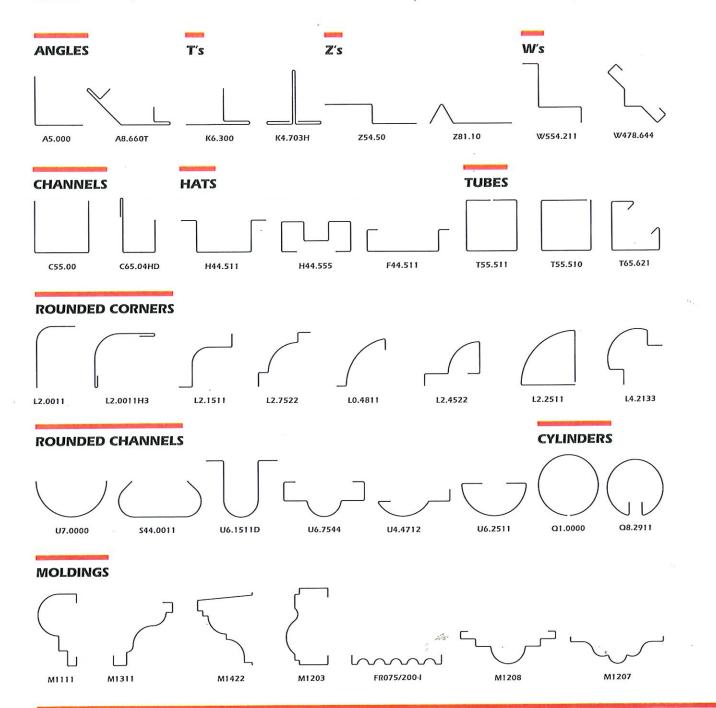
Press Brake-Formed Metal Shapes for All Applications

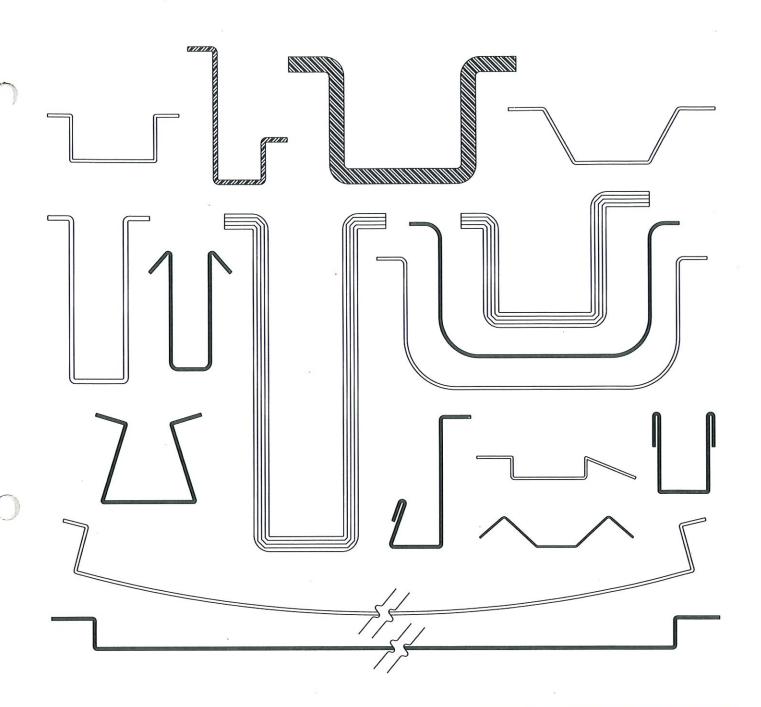
An Infinite Variety of Metal Configurations

MILGO/BUFKIN bends metal into virtually any shape imaginable. Our skilled craftsmen, operating press brakes that are among the world's largest, produce configurations in all metals for architectural elements and a vast assortment of products. Flat metal sheets, 20 or more feet long and 1/2 inch or more thick, are formed into every conceivable cross section from simple angles and channels to the most complex moldings. Our brake-forming experience enables us to accurately produce limitless variations of leg length, angle and radius. With this versatility, MILGO/BUFKIN meets the needs of a diverse group of customers that includes architects, industrial designers, general contractors, metal, glazing, acoustical and drywall subcontractors, woodworkers, elevator cab manufacturers, furniture makers and artists.

Brake-formed metal shapes from MILGO/BUFKIN feature

- infinite variety of sizes and configurations,
- smooth surfaces and well-defined corners,
- expedient setup and turnaround times,
- production of custom designs,
- special "deep section" techniques to bend shapes with extremely long legs,
- potential same-day service,
- all metals, including stainless steel, bronze and aluminum,
- PRIMAL-COLORED stainless steel,
- metal thicknesses from 3/100 inch to one inch,
- all standard mirror and satin finishes, plus proprietary satins, and
- all painted and coated surfaces, plus chemical patinas.





Materials

Aluminum

Alpolic

Alucobond

Copper

Commercial Bronze

Stainless

Colored Stainless

Cold Rolled Steel Hot Rolled Steel

Brass Plated Steel

Galvanized Steel

Corten Steel

Zinc

Chrome Plated Steel

Copper Plated Steel

Architectural Bronze

Muntz Metal

Red Brass

Yellow Brass

Nickel Silver

Lead

Finishes

Anodized

Chemical Patinas

Oxidized Finishes

Plated

Mirrored #7

Mirrored #8

Brushed #3

Brushed #4

Sandblasted

Fluted

Painted

Etched

Primed for Painting

Hand-Rubbed Satin

Nondirectional Satin

Special Hand Finishes

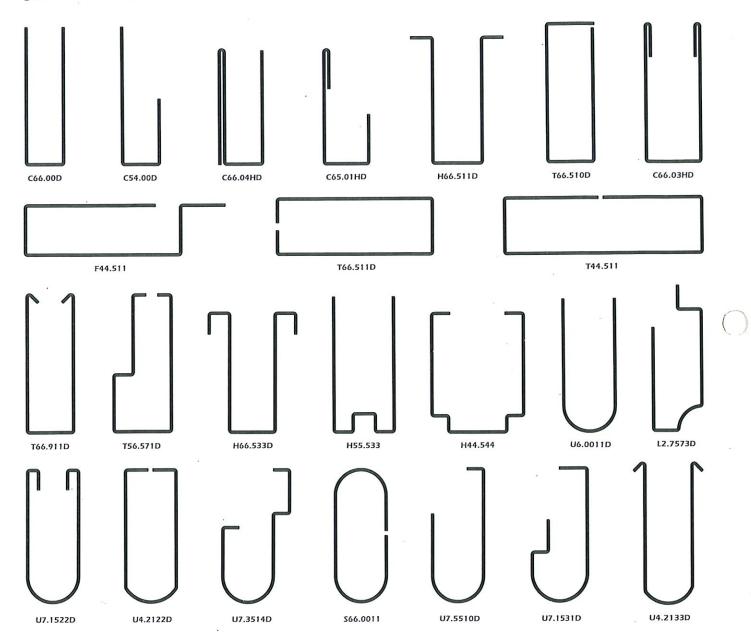
The illustrations above show some of the many possible combinations of leg length, angle and thickness which are available in all MILGO/BUFKIN metal shapes. MILGO/BUFKIN shapes are furnished in a wide variety of metals, alloys and finishes.

Experience and Technology in Metal Fabrication

MILGO/BUFKIN has been specializing in cutting and bending metal for more than 70 years. Our competitive edge is created by our unique technology, experienced craftsmen and sophisticated industrial equipment. In addition to brake-formed shapes, MILGO/BUFKIN manufactures ceiling systems, store front components, wall panels, stainless steel and bronze column covers, glass handrail caps, decorative metal trim and standardized

metal components for drywall construction (DETAILSTM). Many of these MILGO/BUFKIN capabilities are described in our illustrated reference binders.

Our SHAPES catalog – with 500 illustrations and specification and ordering information – shows that the spectrum of our brake-formed metal shapes is indeed limitless. Please call to request our literature and feel free to contact us for consultation.



MILGO/BUFKIN

"Deep section" techniques enable MILGO/BUFKIN to produce shapes with extremely long legs for a variety of uses, including handrails, elevator door jambs and exaggerated window mullions. Each configuration is identified with a part number.



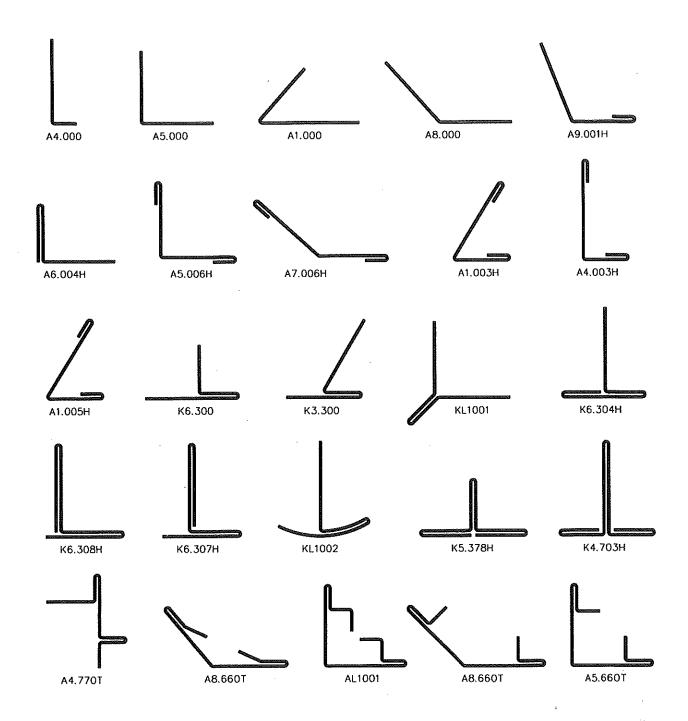
68 Lombardy Street, Brooklyn, New York 11222 [718] 388-6476 Telefax (718) 963-0614 © 1990 Milgo Industrial Inc.

ANGLES/T-SECTIONS

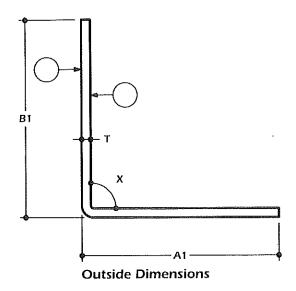
MILGO/BUFKIN supplies angles, corners and tees for a variety of applications including a astragal trima cabinet edging ceiling trim corner moldings corner posts

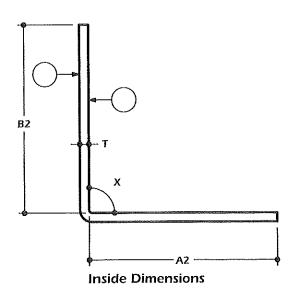
- door and opening trim glass stops showcase members
- sills. The cross sections below are not actual size.

Customers should specify all dimensions, angles and radii as well as type of material, its thickness and finish. Part numbers refer to general configuration. Variations are easy to achieve. Use these shapes as a reference point and specify your own unique requirements.



ANGLES





To order, photocopy this page, complete the form **below** and fax or mail it to MILGO/BUFKIN. Indicate finished surfaces on the drawings **above** by placing an "F" in the appropriate circle "O>." Lengths are often available up to 20 feet. Right angles (90°) are assumed unless otherwise

indicated. Larger radiused corners are available. Limitations may apply depending on the dimensions and material specified. Our technical staff will suggest modifications when advisable. Please fax or mail your own drawings if the above drawings are not applicable.

	CONTACT	
NAME:	CONTACT:	
ADDRESS:	JOB NAME:	
	PHONE:	
P.O.#:	FAX:	

MATERIAL	ALLOY	GAUGE (T)	FINISH	GRAI	N
	Specify inside or out	side dimensions by circli	ng A1 or A2, B1 or B	32, etc.	
ITEM	A1/A2	B1/B2	X*	т	LENGTH
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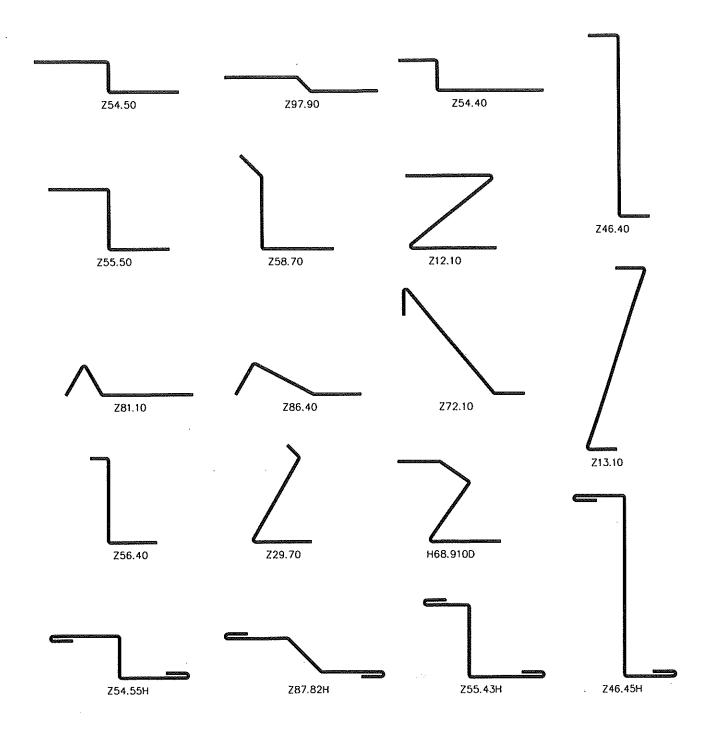
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HOLES, NOTCHES AND CUTOUTS (Specify: shape, size and location):

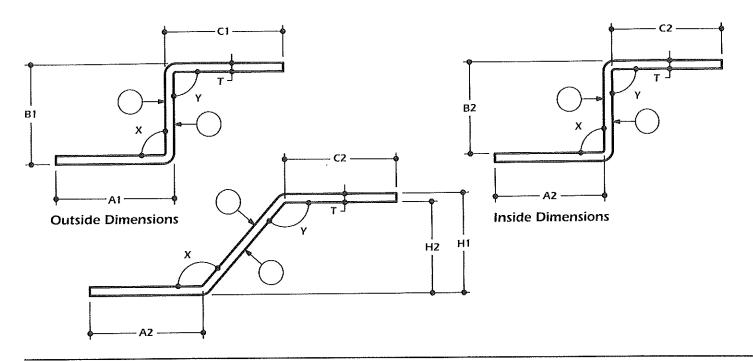
Z-SECTIONS

MILGO/BUFKIN supplies zees and offsets for a variety of applications including • closure moldings • corner moldings • edge trim • fascia trim • flashing • furring • ornamental trim • panel closures. The cross sections below are not actual size. Customers should specify all

dimensions, angles and radii as well as type of material, its thickness and finish. Part numbers refer to general configuration. Variations are easy to achieve. Use these shapes as a reference point and specify your own unique requirements.



Z-SECTIONS



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CONTACT:	_
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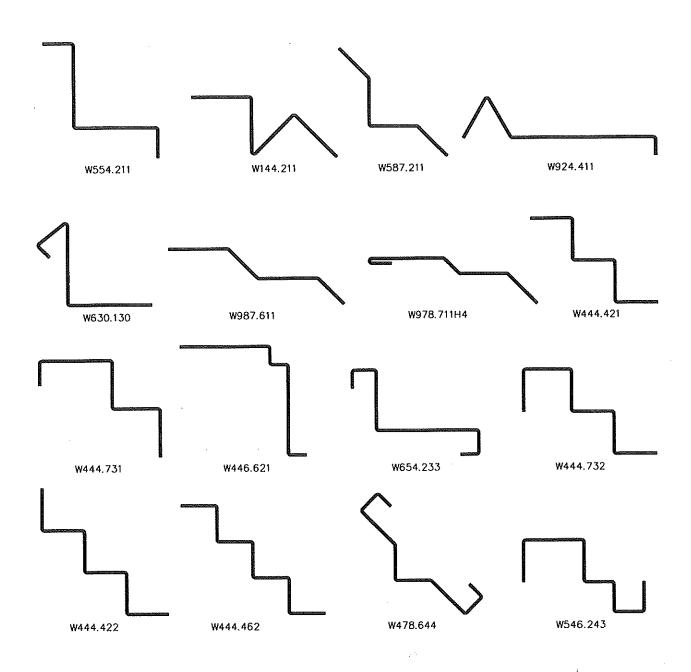
MATERIAL		ALI	LOY	GAUGE	(T)	FINISH		GRAIN	
		Specify inside or outside dimensions by circling A1 or A2, B1 or B2, etc.							
ITEM		A1/A2	B1/B2	C1/C2	H1 / H2	X'	Y°	Т	LENGTH
-									

HOLES, NOTCHES AND CUTOUTS (Specify: shape, size and location):

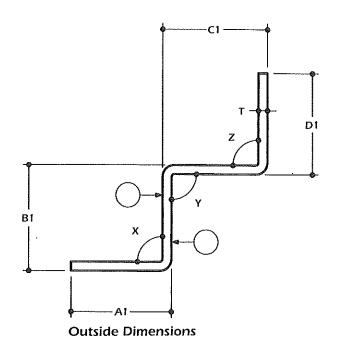
W-SECTIONS/STEPS

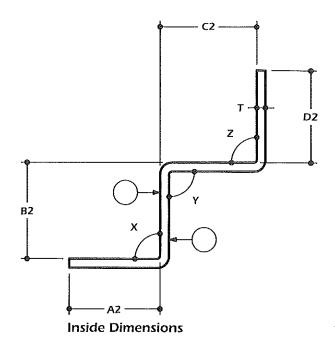
MILGO/BUFKIN supplies W's, V-channels and steps for a variety of applications including a closure moldings coping trim decorative moldings drapery pockets expansion joints fascia trim jamb trim ornamental trim screeds. The cross sections below are not actual size.

Customers should specify all dimensions, angles and radii as well as type of material, its thickness and finish. Part numbers refer to general configuration. Variations are easy to achieve. Use these shapes as a reference point and specify your own unique requirements.



W-SECTIONS





To order, photocopy this page, complete the form **below** and fax or mail it to MILGO/BUFKIN. Indicate finished surfaces on the drawings **above** by placing an "F" in the appropriate circle "O>." Lengths are often available up to 20 feet. Right angles (90°) are assumed unless otherwise

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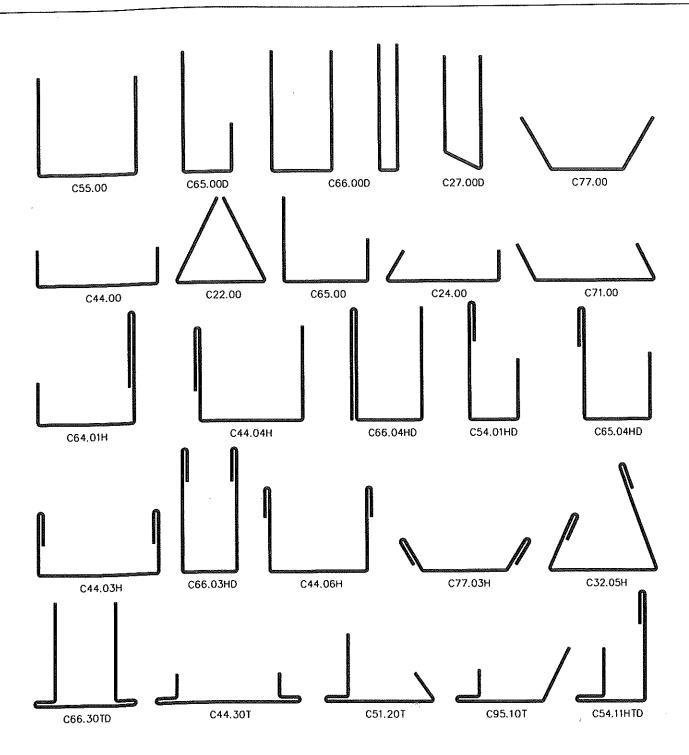
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HOLES, NOTCHES AND CUTOUTS (Specify: shape, size and location):

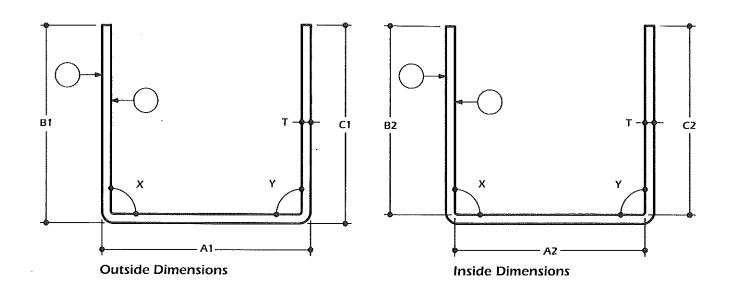
CHANNELS

MILGO/BUFKIN supplies simple channels, hemmed channels, C-channels and J-channels for a variety of applications including glass supports door jamb moldings edge covers furring glazing channels headers mirror moldings skylight drains. The cross sections below are not

actual size. Customers should specify all dimensions, angles and radii as well as type of material, its thickness and finish. Part numbers refer to general configuration. Variations are easy to achieve. Use these shapes as a reference point and specify your own unique requirements.



CHANNELS



To order, photocopy this page, complete the form **below** and fax or mail it to MILGO/BUFKIN. Indicate finished surfaces on the drawings **above** by placing an "F" in the appropriate circle " \bigcirc ." Lengths are often available up to 20 feet. Right angles (90°) are assumed unless otherwise

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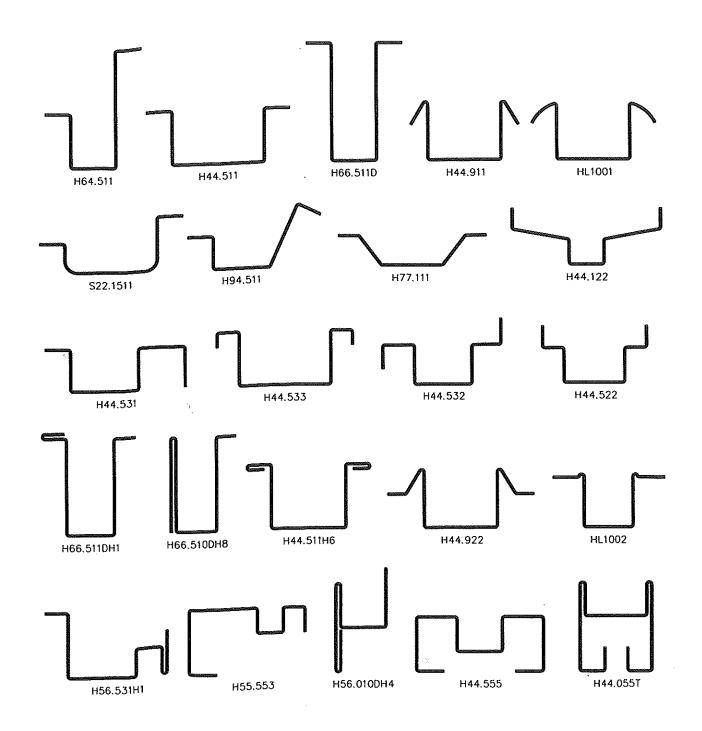
NAME: ADDRESS: P.O.#:			JOB PHC				
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HOLES, NOTCHES AND CUTOUTS (Specify: shape, size and location):

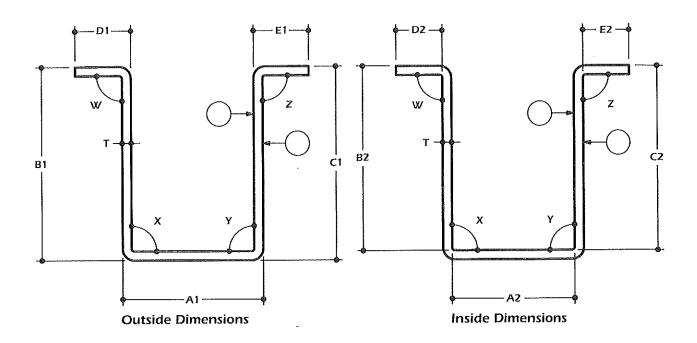
HAT SECTIONS

MILGO/BUFKIN supplies hat sections and channels with outward flanging for a variety of applications including a ceiling headers a door and window moldings a drapery pockets a flush glaze moldings a furring a glass shoes a glass trim a mullions a railings a snap covers a track moldings a troughs. The cross sections below are not actual

size. Customers should specify all dimensions, angles and radii as well as type of material, its thickness and finish. Part numbers refer to general configuration. Variations are easy to achieve. Use these shapes as a reference point and specify your own unique requirements.



HAT SECTIONS



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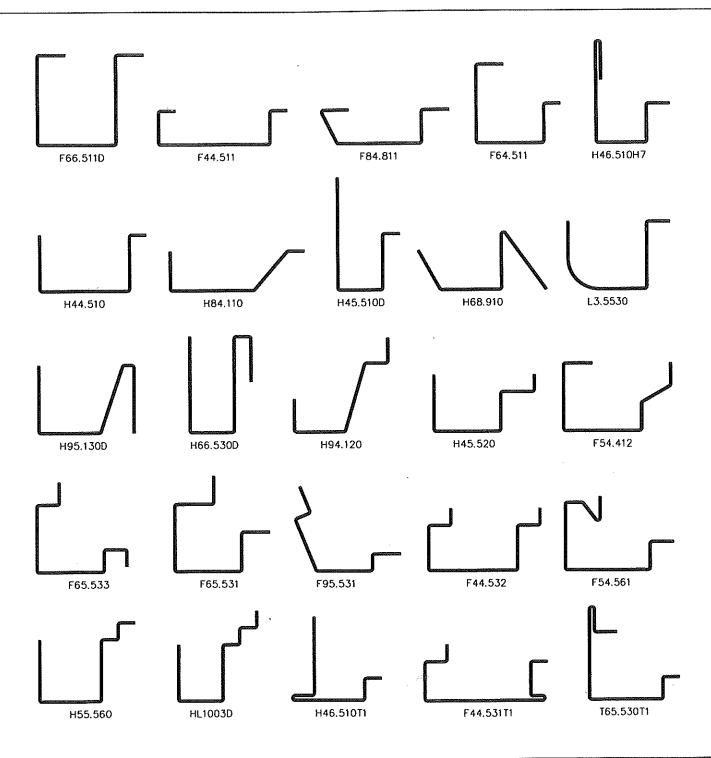
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TEM	A1/A2	B1/B2	C1 / C2	D1 / D2	E1 / E2	w.	X°	Y'	z°	Т	LENGTH
•											

CHANNELS

ONE-WAY FLANGES

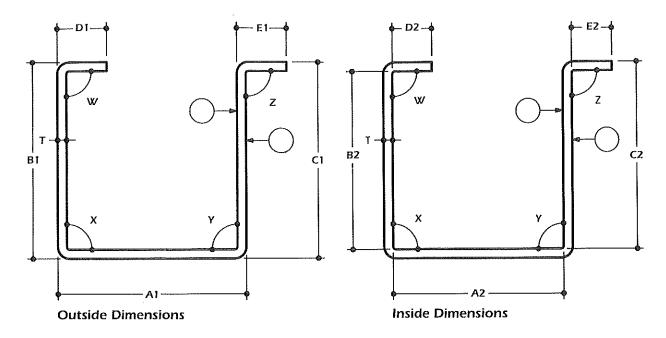
MILGO/BUFKIN supplies one-way hat sections and channels with one-way flanging for a variety of applications including copings corner moldings door frames door pulls drip caps showcase members troughs window frames. The cross sections below are not actual size.

Customers should specify all dimensions, angles and radii as well as type of material, its thickness and finish. Part numbers refer to general configuration. Variations are easy to achieve. Use these shapes as a reference point and specify your own unique requirements.



CHANNELS

ONE-WAY FLANGES



To order, photocopy this page, complete the form **below** and fax or mail it to MILGO/BUFKIN. Indicate finished surfaces on the drawings **above** by placing an "F" in the appropriate circle "O>." Lengths are often available up to 20 feet. Right angles (90°) are assumed unless otherwise

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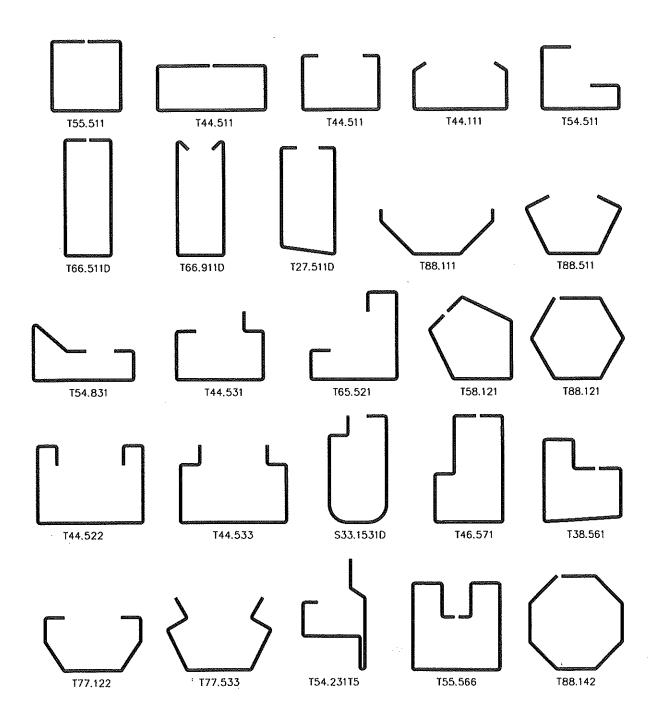
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HOLES, NOTCHE	S AND CUTOU	JTS (Spe	cify: sha	ape, size	and lo	ation):					

CLOSED AND OPEN BACK

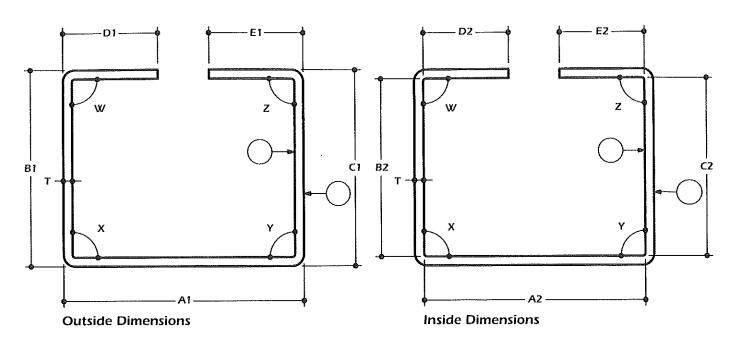
MILGO/BUFKIN supplies tubes with open and closed backs, box channels and closed channels for a variety of applications including • closure moldings • column covers

- corner posts a decorative frame members a door stiles
- door tracks
 furniture components
 handrail caps
- handrails mullion covers snap-on moldings support

studs. The cross sections below are not actual size. Customers should specify all dimensions, angles and radii as well as type of material, its thickness and finish. Part numbers refer to general configuration. Variations are easy to achieve. Use these shapes as a reference point and specify your own unique requirements.



CLOSED AND OPEN BACK



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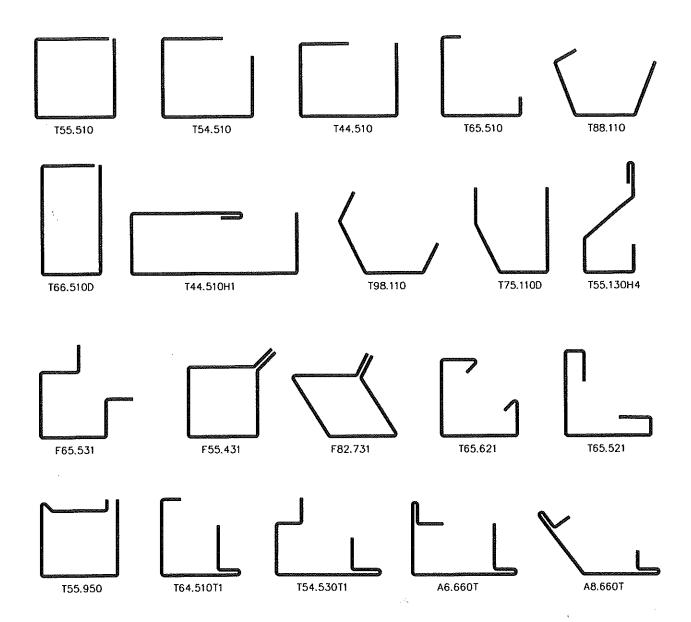
indicated. Larger radiused corners are available. Limitations may apply depending on the dimensions and material specified. Our technical staff will suggest modifications when advisable. Please fax or mail your own drawings if the above drawings are not applicable.

NAME:ADDRESS:P.O.#:					JOB PHC	NAME NE:					
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TEM	A1/A2	B1/B2	C1 / C2	D1 / D2	E1 / E2	w°	Χ°	Υ°	Z'	Т	LENGTH
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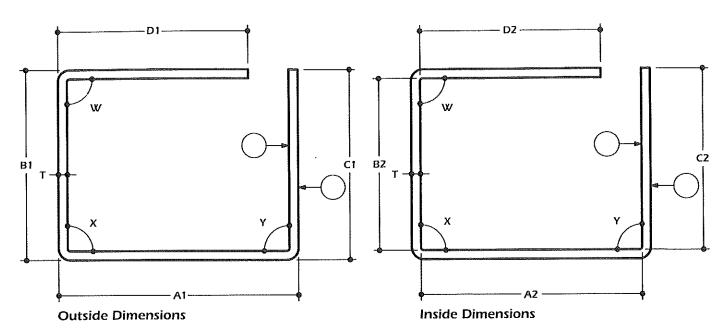
CLOSED AND OPEN CORNER

MILGO/BUFKIN supplies tubes with open and closed corners, box channels and V-channels for a variety of applications including • corner moldings • door moldings • fascia panels • fascia trim • framing • furniture components • snap-on covers. The cross sections below are

not actual size. Customers should specify all dimensions, angles and radii as well as type of material, its thickness and finish. Part numbers refer to general configuration. Variations are easy to achieve. Use these shapes as a reference point and specify your own unique requirements.



CLOSED AND OPEN CORNER



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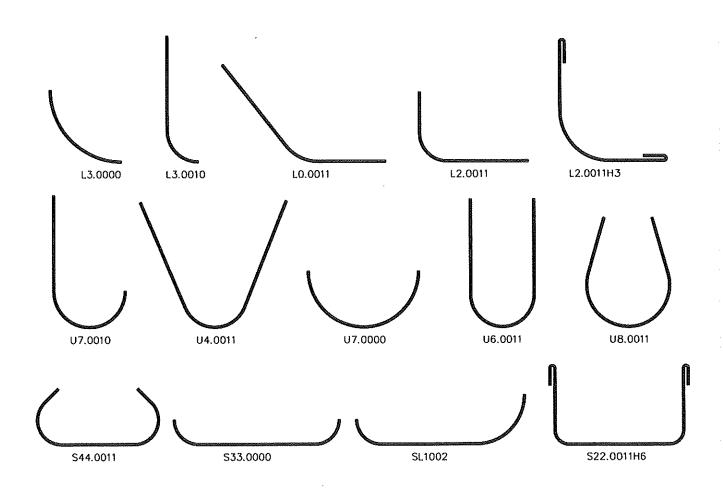
indicated. Larger radiused corners are available. Limitations may apply depending on the dimensions and material specified. Our technical staff will suggest modifications when advisable. Please fax or mail your own drawings if the above drawings are not applicable.

ADDRESS:		CONTACT: JOB NAME: PHONE: FAX:											
VIATERIAL	Α	LLOY	GAL	JGE (T)		INISH		GRAIN					
	Specify ins	Specify inside or outside dimensions by circling A1 or A2, B1 or B2, etc.											
TEM	A1/A2	B1/B2	C1 / C2	D1 / D2	w,	X*	Y*	Т	LENGTH				
HOLES, NOTCHES A	ND CUTOUT	'S (Specify	: shape, s	ize and loc	ation):								

MILGO/BUFKIN supplies flangeless rounded corners and channels, quarter-rounds and half-rounds for a variety of applications including - corner moldings - cove moldings

- furniture components * reflectors * rounded angles
- water troughs. The cross sections below are not actual size.

Customers should specify all dimensions, angles and radii as well as type of material, its thickness and finish. Part numbers refer to general configuration. Variations are easy to achieve. Use these shapes as a reference point and specify your own unique requirements.



Materials

Aluminum

Alpolic

Alucobond

Copper

Commercial Bronze

Architectural Bronze

Stainless

Colored Stainless

Cold Rolled Steel

Hot Rolled Steel

Brass Plated Steel

Galvanized Steel

Corten Steel

Zinc

Chrome Plated Steel

Copper Plated Steel

Muntz Metal

Red Brass

Yellow Brass

Nickel Silver

Lead

Finishes

Anodized

Chemical Patinas

Oxidized Finishes

Plated

Mirrored #7

Mirrored #8

Brushed #3

Brushed #4

Hand-Rubbed Satin Nondirectional Satin

Special Hand Finishes

Etched

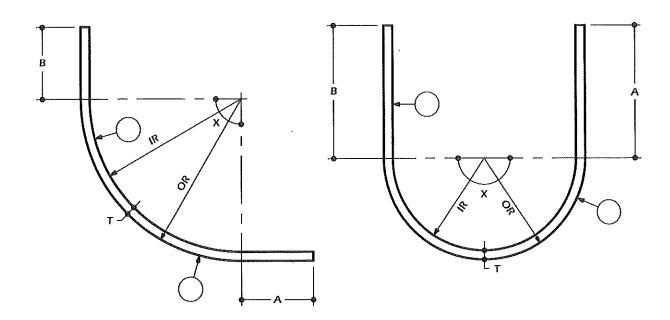
Sandblasted

Fluted

Painted

Primed for Painting

ROUNDED CORNERS & CHANNELS



To order, photocopy this page, complete the form **below** and fax or mail it to MILGO/BUFKIN. Indicate finished surfaces on the drawings **above** by placing an "F" in the appropriate circle "O>." Lengths are often available up to

20 feet. Limitations may apply depending on the dimensions and material specified. Our technical staff will suggest modifications when advisable. Please fax or mail your own drawings if the above drawings are not applicable.

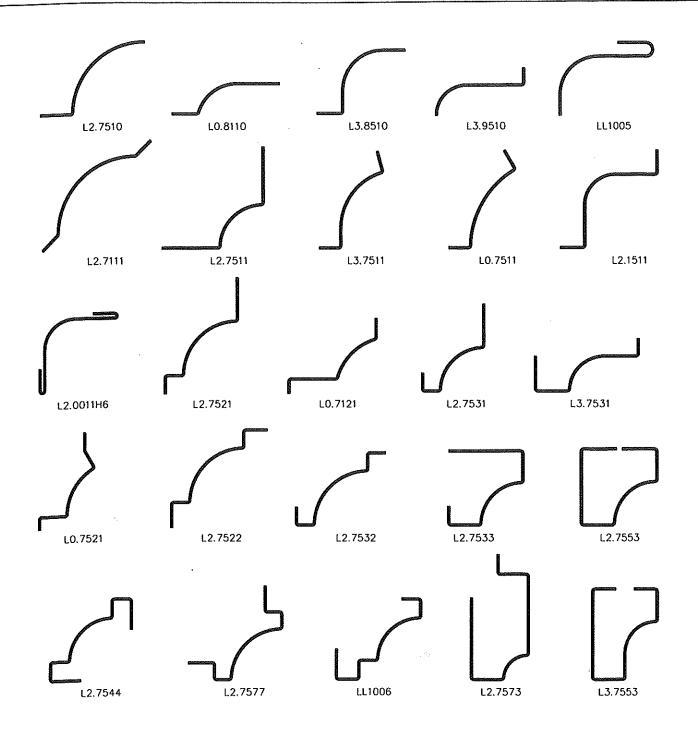
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D CORNERS

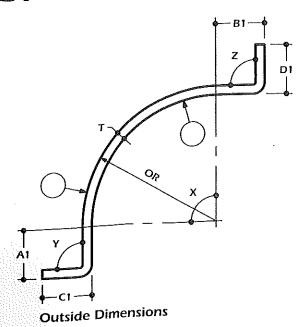
MILGO/BUFKIN supplies rounded angles and corners with outside returns for a variety of applications including bullnoses = ceiling coves = corner trim = decorative moldings = door moldings = edge caps = frame trim
 furniture components = glazing bead = light coves

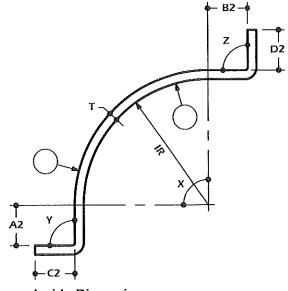
window trim. The cross sections below are not actual size.

Customers should specify all dimensions, angles and radii as well as type of material, its thickness and finish. Part numbers refer to general configuration. Variations are easy to achieve. Use these shapes as a reference point and specify your own unique requirements.



OUTWARD FLANGES





Inside Dimensions

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otherwise indicated. Larger radiused bends are available. Limitations may apply depending on the dimensions and material specified. Our technical staff will suggest modifications when advisable. Please fax or mail your own drawings if the above drawings are not applicable.

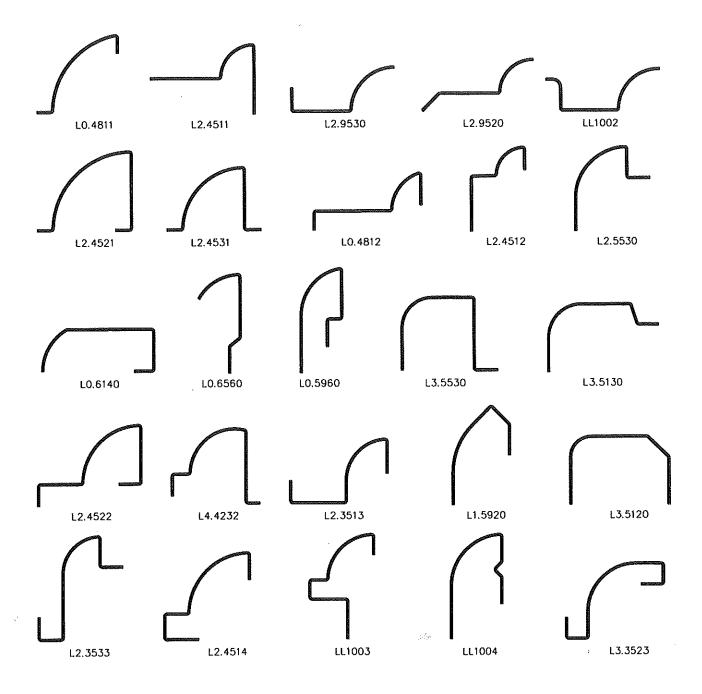
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7	Specify in	inside or outside dimensions by circling A1 or A2, B1 or B2, etc.										
TEM	A1/A2	B1/B2	C1 / C2	D1 / D2	OR / IR	X*	A,	Z' T LE				

NOTCHES AND CUTOUTS (Specify: shape, size and location):

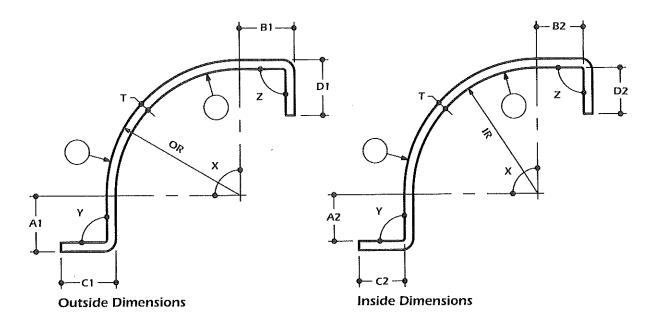
MILGO/BUFKIN supplies rounded angles and corners with one-way returns for a variety of applications including

- copings = corner moldings = cornices = cove moldings
 door stops = edge caps = fascia trim = glass moldings
- light coves. The cross sections below are not actual size.

Customers should specify all dimensions, angles and radii as well as type of material, its thickness and finish. Part numbers refer to general configuration. Variations are easy to achieve. Use these shapes as a reference point and specify your own unique requirements.



ONE-WAY FLANGES



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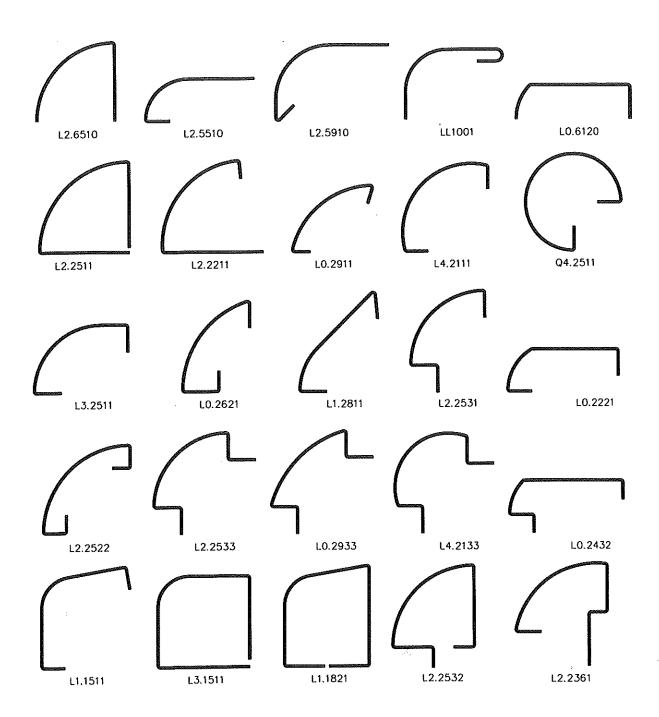
otherwise indicated. Larger radiused bends are available. Limitations may apply depending on the dimensions and material specified. Our technical staff will suggest modifications when advisable. Please fax or mail your own drawings if the above drawings are not applicable.

ADDRESS:						CONTACT: JOB NAME: PHONE: FAX:								
Specify inside or outside dimensions by circling A1 or A2, B1 or B2, etc.														
A1/A2	B1/B2	C1 / C2	D1 / D2	OR/IR	X°	Y*	Z°	Т	LENGTH					
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	Specify in	ALLOY Specify inside or ou	ALLOY C	ALLOY GAUGE (1 Specify inside or outside dimensions b	ALLOY GAUGE (T) Specify inside or outside dimensions by circling A	ALLOY GAUGE (T) FINIS Specify inside or outside dimensions by circling A1 or A2,	ALLOY GAUGE (T) FINISH Specify inside or outside dimensions by circling A1 or A2, B1 or B2	ALLOY GAUGE (T) FINISH Specify inside or outside dimensions by circling A1 or A2, B1 or B2, etc.	FAX:FAX:					

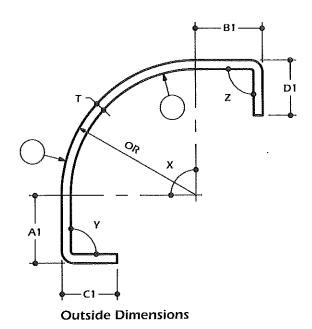
INWARD FLANGES

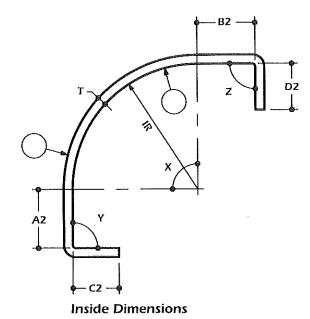
MILGO/BUFKIN supplies rounded angles and corners with inside returns for a variety of applications including bullnose trim a chair rails a column covers a corner moldings door frame elements handrail caps a skylight trim a snap-on moldings. The cross sections below are not

actual size. Customers should specify all dimensions, angles and radii as well as type of material, its thickness and finish. Part numbers refer to general configuration. Variations are easy to achieve. Use these shapes as a reference point and specify your own unique requirements.



INWARD FLANGES





To order, photocopy this page, complete the form **below** and fax or mail it to MILGO/BUFKIN. Indicate finished surfaces on the drawings **above** by placing an "F" in the appropriate circle "O>." Lengths are often available up to 20 feet. Right angle bends (90°) are assumed unless

otherwise indicated. Larger radiused bends are available. Limitations may apply depending on the dimensions and material specified. Our technical staff will suggest modifications when advisable. Please fax or mail your own drawings if the above drawings are not applicable.

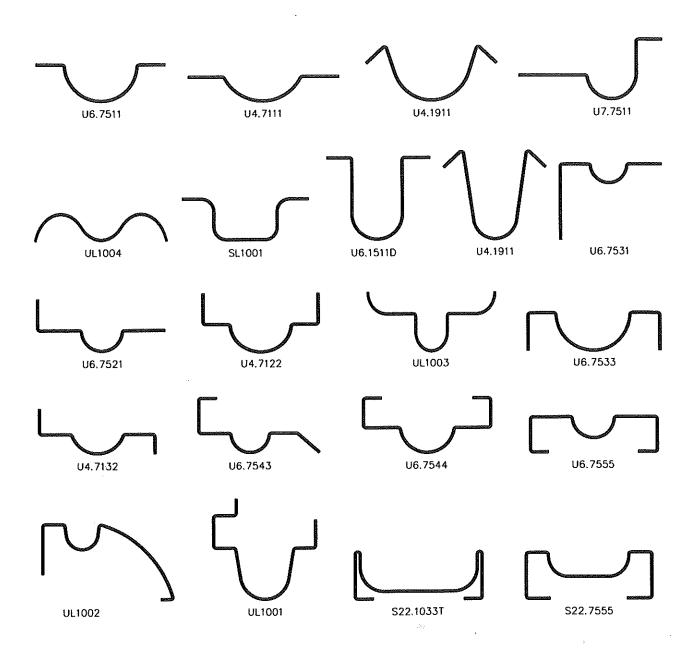
NAME:ADDRESS:P.O.#:					CONTACT: JOB NAME: PHONE: FAX:							
MATERIAL	GAUGE (1	(T) FINISH GRAIN										
	Specify inside or outside dimensions by circling A1 or A2, B1 or B2, etc.											
ITEM	A1/A2	B1/B2	C1 / C2	D1 / D2	OR / IR	X°	Y'	Z*	T	LENGTH		

					<u> </u>							
HOLES, NOTCHES A	ND CUTOU	TS (Speci	fy: shape	e, size an	d location	ո)։						

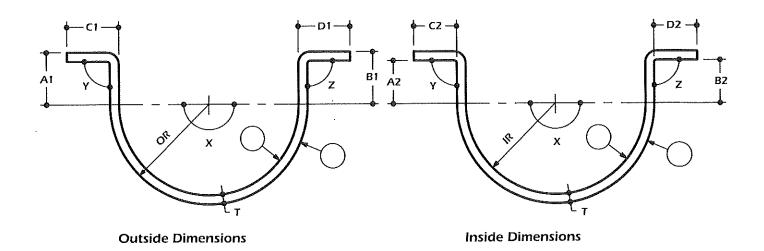
OUTWARD FLANGES

MILGO/BUFKIN supplies rounded channels, J-shapes and U-shapes with outside returns for a variety of applications including moldings bullnoses deal trays edge trim frame trim ornamental moldings. The cross sections below are not actual size. Customers should specify all

dimensions, angles and radii as well as type of material, its thickness and finish. Part numbers refer to general configuration. Variations are easy to achieve. Use these shapes as a reference point and specify your own unique requirements.



OUTWARD FLANGES



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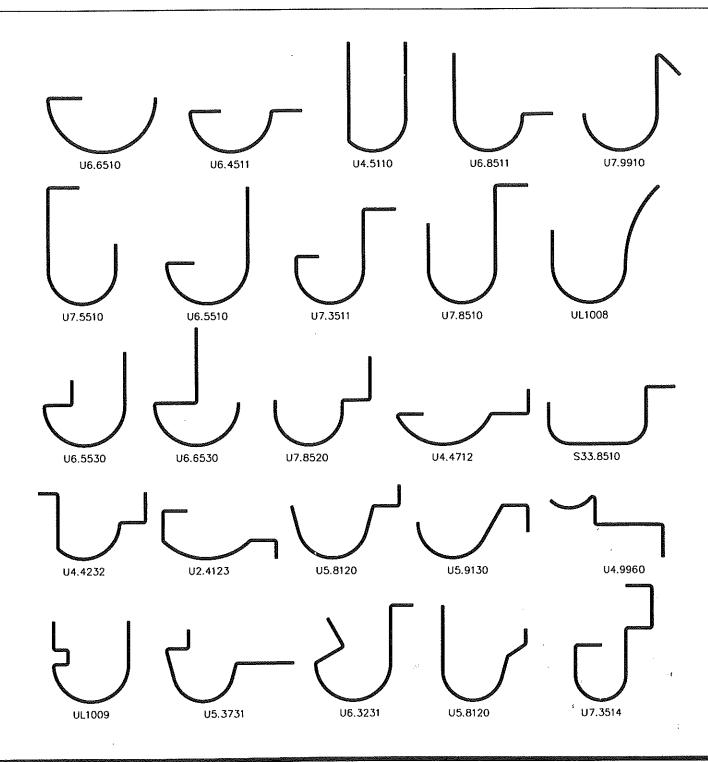
otherwise indicated. Larger radiused bends are available. Limitations may apply depending on the dimensions and material specified. Our technical staff will suggest modifications when advisable. Please fax or mail your own drawings if the above drawings are not applicable.

NAME: ADDRESS: P.O.#:	CONTACT: JOB NAME: PHONE: FAX:									
MATERIAL	GAUGE (1	7)	FINIS		GRAIN					
	Specify in	Specify inside or outside dimensions by circling A1 or A2, B1 or B2, etc.								
ITEM	A1/A2	B1/B2	C1 / C2	D1 / D2	OR / IR	x,	A,	Z°	T	LENGTH
HOLES, NOTCHE	S AND CUTOU	TS /Speci	fv: shape	e. size an	d location	n):				

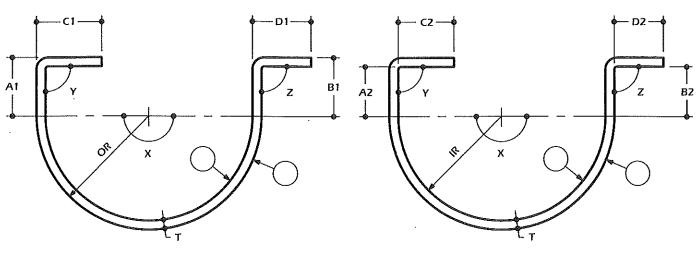
ONE-WAY FLANGES

MILGO/BUFKIN supplies rounded channels, J-shapes and U-shapes with one-way returns for a variety of applications including a astragals cove moldings door stops edge caps gutters light troughs snap-on moldings wall sconces. The cross sections below are not actual size.

Customers should specify all dimensions, angles and radii as well as type of material, its thickness and finish. Part numbers refer to general configuration. Variations are easy to achieve. Use these shapes as a reference point and specify your own unique requirements.



ONE-WAY FLANGES



Outside Dimensions

Inside Dimensions

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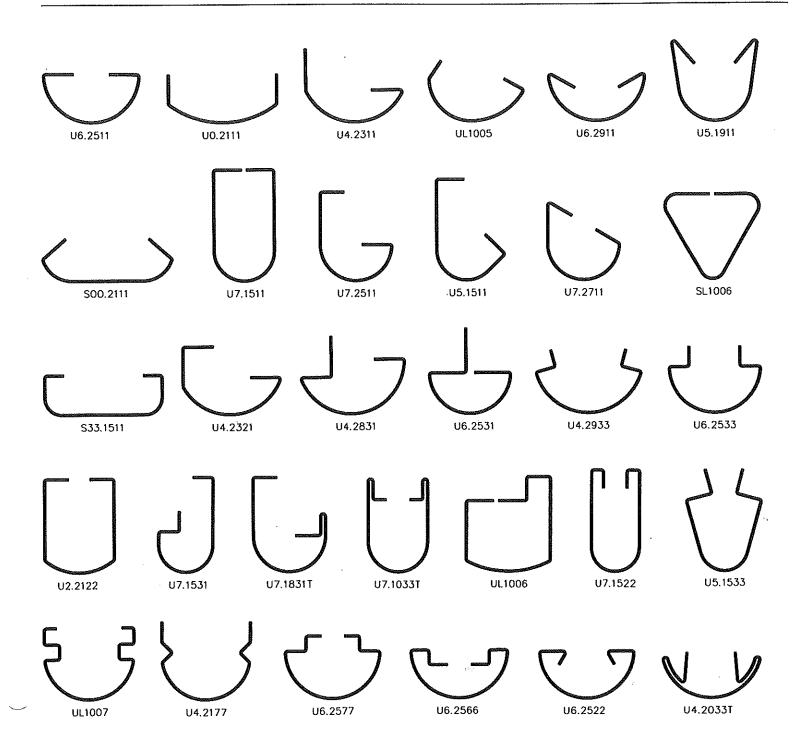
otherwise indicated. Larger radiused bends are available. Limitations may apply depending on the dimensions and material specified. Our technical staff will suggest modifications when advisable. Please fax or mail your own drawings if the above drawings are not applicable.

NAME:ADDRESS:P.O.#:						CONTACT: JOB NAME: PHONE: FAX:							
MATERIAL	GAUGE (1	Γ)	FINI	5 H		GRAIN							
	Specify in	Specify inside or outside dimensions by circling A1 or A2, B1 or B2, etc.								-			
ITEM	A1/A2	B1/B2	C1 / C2	D1 / D2	OR / IR	X°	Y°	z*	Т	LENGTH			
٠.													

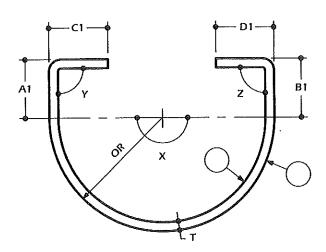
INWARD FLANGES

MILGO/BUFKIN supplies rounded channels, J-shapes and U-shapes with inside returns for a variety of applications including a astragals bullnoses column covers cornices door stiles handrail caps light covers nosing snapon moldings. The cross sections below are not actual size.

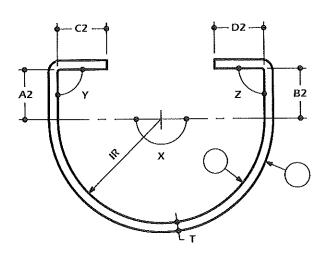
Customers should specify all dimensions, angles and radii as well as type of material, its thickness and finish. Part numbers refer to general configuration. Variations are easy to achieve. Use these shapes as a reference point and specify your own unique requirements.



INWARD FLANGES



Outside Dimensions



Inside Dimensions

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otherwise indicated. Larger radiused bends are available. Limitations may apply depending on the dimensions and material specified. Our technical staff will suggest modifications when advisable. Please fax or mail your own drawings if the above drawings are not applicable.

NAME:	CONTACT:
ADDRESS:	JOB NAME:
	PHONE:
P.O.#:	FAX:

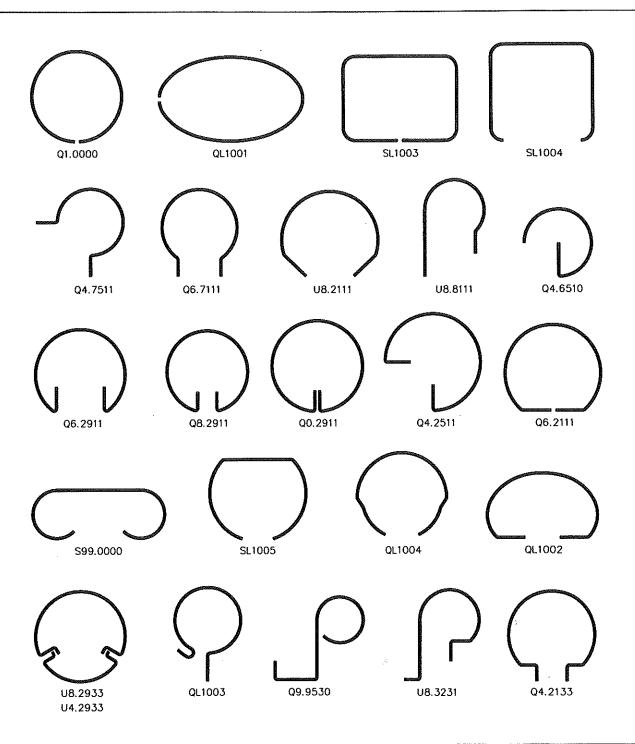
MATERIAL	IAL ALLOY		GAUGE (T)		FINISH			GRAIN		
	Specify ir	Specify inside or outsid			de dimensions by circling A1 or A			A2, B1 or B2, etc.		
ITEM	A1/A2	B1/B2	C1 / C2	D1 / D2	OR / IR	x*	A,	z°	Т	LENGTH
								143		
	l									

HOLES, NOTCHES AND CUTOUTS (Specify: shape, size and location):

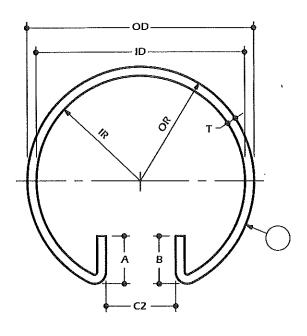
CYLINDERS/ ROUNDED TUBES

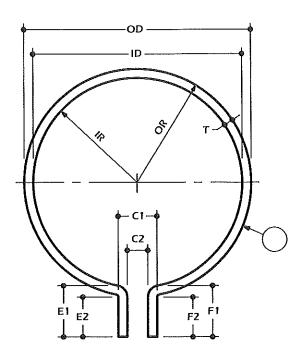
MILGO/BUFKIN supplies cylinders and rounded tubes for a variety of applications including " chart rails " column covers " conduits " corner posts " handrail caps " mullion covers " ornamental trim " railings " snap-on moldings. The cross sections below are not actual size. Customers

should specify all dimensions, angles and radii as well as type of material, its thickness and finish. Part numbers refer to general configuration. Variations are easy to achieve. Use these shapes as a reference point and specify your own unique requirements.



CYLINDERS





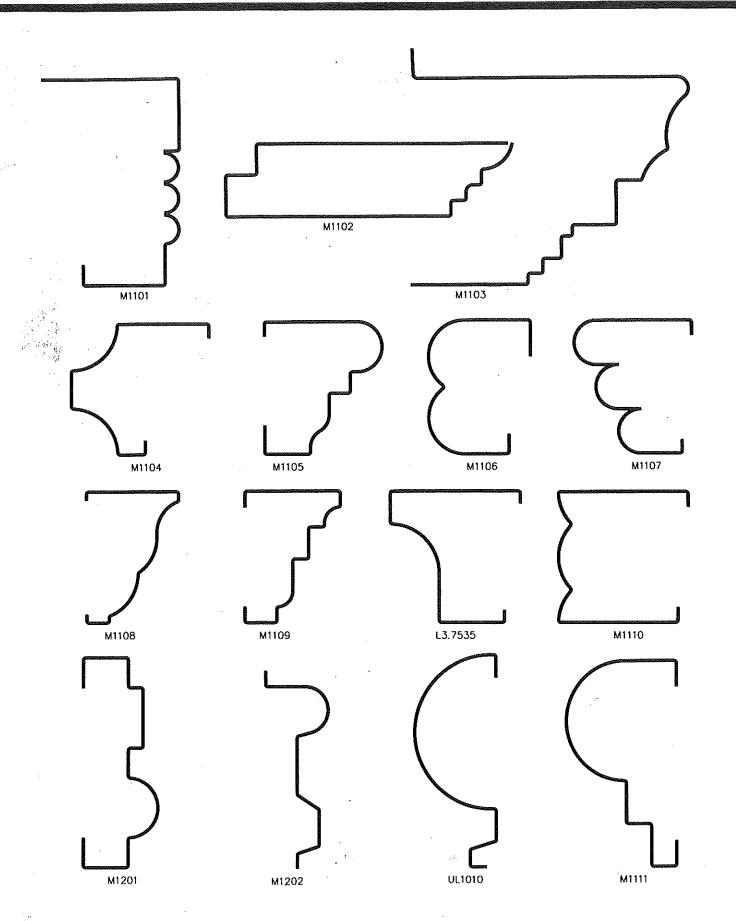
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20 feet. Limitations may apply depending on the dimensions and material specified. Our technical staff will suggest modifications when advisable. Please fax or mail your own drawings if the above drawings are not applicable.

NAME:	CONTACT:	
ADDRESS:	JOB NAME:	
	PHONE:	
P.O.#:	FAX:	

MATERIAL	ALLOY		GAUGE (T)		F	FINISH			GRAIN		
	Specify in	side or ou	tside dimen	sions by cir	cling C1 o	ling C1 or C2, E1 or E2, etc.					
ITEM	А	В	C1 / C2	E1 / EZ	F1 / F2	OD / ID	OR / IR	т	LENGTH		

HOLES, NOTCHES AND CUTOUTS (Specify: shape, size and location):



COMPLEX SHAPES

